

Nelson & Nelson Mfg. 5210 Stadium Blvd. Suite A Jonesboro AR 72401 870-268-6393 : Cell 219-1019

Installation Instructions 9-28-23 Model SRT-2020+BMPR Spyder SRT-2020+BMPR Front Bumper Skid Plate

## Steps needed to install your Front Bumper Skid Plate.

## DO NOT USE IMPACT DRILL ON BOLTS OR NUTS.

(Stainless Steel Hardware is Softer Metal and can strip the threads.) You must use lubricant on bolts and nuts to prevent galling. Minimum WD40, preferably Anti-Seize Stainless Steel Lubricant MRO 1000





Shown with Optional LED Driving Light SRT20+DLB

1.- We show the installation on a lift to simplify the instructions. First remove the two plastic panels on the underside of the RT as shown. Using a T-27 Torx Wrench remove the screw as shown. Then remove the plastic push pins. DO this on each side.



2.- Once the panels ae removed then take the Bumper and place it over the front of the RT. The Bumper has two metal hanger plates with rubber caps. While aligning the two back mounting tabs circled in red with factory hole locations press the bumper into place. If your Spyder does not already have these factory bolts, take the supplied optional flange head bolts and install the bolt ½ way each rear mounting tab then install a washer then nut. Use a 1/2" wrench to hold the nut as you reach up to place it on the bolt. Once both nuts are installed tighten down both.





3.- Your Bumper is now installed. In reverse reinstall the plastic lower panels, screws, and push pins.



## Spyderextras.com